Art.-No.: 6.7265.1000
6.7265.5000

7265

Premium 2K-UHS-Clearcoat

Characteristics



4CR Premium 2K-UHS-Clearcoat 7265 is a VOC-compliant acrylic clear coat for the full and partial painting of cars and commercial vehicles with a particularly brilliant clearcoat and optimum flow on solvent and water-based paints.

- VOC compliant within the EU

- especially suitable for full and partial painting

- user-friendly to process

- optimal curing during oven drying but also at drying at room temperature

- high resistance to all weather conditions

- high resistance to chemical and mechanical burden

V.O.C. Value

EU limiting value for this product (cat. B/d): 420 g/l
This product contains max. 420 g/l VOC (3.5 lbs/gal)

Tech Tip

Hardener for complete coating: 0408 standard + 0 % - 5 % 0505

Hardener for spot repair: 0408 fast

Mix Clearcoat and Hardener first, before adding the Thinner.

For an optimal use, use 0408.

Also suitable to give good protection to a wide range of neon (fluorescent) paints.

After forced drying, let the Clear coat 7265 cool down, roughly 30 - 60 min.

7265 best sprayable at product temperature min. 17°C

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Application

HVLP:

Spray pressure: 1,9 - 2 bar (refer to the recommendations of the spray gun manufacturer)

Spray nozzle: 1.2 mm

Spray passages: 1 thin closed coat + 1 levelling coat

Flash off time: 5 - 10 minutes between spraying cycles // 5 - 10 minutes before drying

RP :

Spray pressure: 1,9 - 2 bar (refer to the recommendations of the spray gun manufacturer)

Spray nozzle: 1.2 mm

Spray passages: 1 thin closed coat + 1 levelling coat

Flash off time: 5 - 10 minutes between spraying cycles // 5 - 10 minutes before drying

Drying:

Object temp. 20 ° C: dust-dry after 30 min. // dry to touch after 12 h // assembly-proof after 24 h

Object temp. 60 ° C: dust-dry after 5 min. // dry to touch after 30 min. // assembly-proof after 2 h

Recommended drying 20 - 45 min. at 60 ° C

Processing conditions: From + 10 ° C to 75% relative humidity.

Technical Data

Mixing ratio	2:1 by volume
Hardener	0408
Dilution	0 % - 5 % 0505
Spraying viscosity 20°C	19 - 22 s 4 mm DIN
Pot life 20°C	½ h (0408 fast) // 1 h (0408 standard)
Coat thickness / dry film	50 - 60 µm
Consumption	10 - 12 m² / l

Storage and Transportation

At least 3 years, if stored in tightly closed original containers.

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